

# Prediction of tensile modulus of nanocomposites based on polymeric blends

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**Abstract** A simple model was proposed for predicting the Young's modulus of nanocomposites based on polymeric blends. First, a simple model was derived for binary blends containing only two polymers. This model is more useful for those blends with high degree of continuity. Therefore, the morphology of the blend is divided into parallel and series regions and the percolation theory is used to calculate the volume fraction of these phases. In the next step, the addition of nanoclay, as a third component, is being considered. These nanoparticles may possibly find locations at the matrix, minor or interface. In the latter case, the model was expanded into a three-phase model including the matrix, dispersed and a third phase containing nanoclay which itself was split into series and parallel sections. A model related to the reinforcing effect of nanoclay was employed and combined with the above model to estimate the modulus of this ternary nanocomposite. The experimental data which is obtained from nanocomposite based on low-density polyethylene/thermoplastic starch/Cloisite 30B were compared with the model results and revealed a good agreement with each other. Also, the model predictions were compared with other experimental data from literature sources to verify the model accuracy. The comparison showed that the model predictions can predict the experimental data rationally. This model can be used to determine the structure of a nanocomposite without any other expensive tests.

**Keywords** Nanocomposites · Polymer blends and alloys · Mechanical properties · Tensile modulus modeling · Continuity

## Abbreviations

$\Phi_1, \Phi_2, \Phi_3$	Volume fraction of matrix, minor and the third phase, respectively
$\Phi_{cr}$	Percolation threshold
$\Phi_0$	Prefactor volume fraction
$v_1, v_2, v_3$	Corrected volume fraction of matrix, minor and the third phase, respectively
$\Phi_n$	Nanoclay volume fraction of nanoclay
$v_f$	Corrected nanoclay volume fraction
$S, p$	Series and parallel phases, respectively
$E_i$	The modulus of phase $i$ th
$l_s, l_p$	The thickness of series and parallel of the third phase, respectively
$t$	Plate thickness of nanoclay
$\tau$	Interface
$k$	One of the model parameters
$\gamma_i, \gamma_i^d, \gamma_i^p$	Surface tension, dispersive component and polar component of phase $i$ , respectively
$\gamma_{ij}$	Interfacial tension between $i$ and $j$ phases
$\omega_{12}$	The wettability parameter

## Introduction

Modeling the mechanical properties of polymer blends and nanocomposites is an interesting area in polymer science and exciting method for the design of high performance materials. There are many models for predicting the modulus of polymer blends as a function of the composition. The simplest models are rule of mixtures and inverse

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